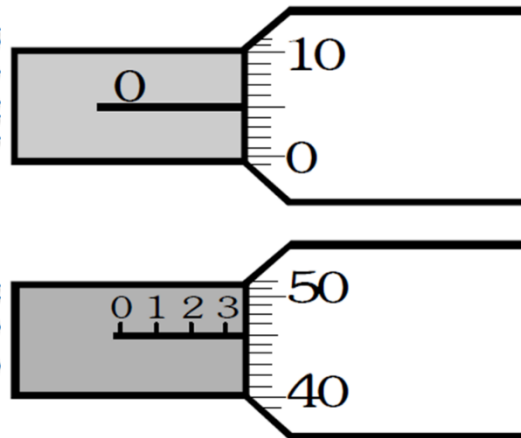


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- Q 1. In a screw gauge, the main scale has divisions in millimeter and circular scale has 50 divisions. The least count of screw gauge is
 (a) $2\mu m$ (b) $5\mu m$
 (c) $20\mu m$ (d) $50\mu m$
- Q 2. In a vernier calliper, N divisions of vernier scale coincide with $(N - 1)$ divisions of main scale (in which 1 division represents 1mm). The least count of the instrument in cm should be:
 (a) N (b) $N - 1$
 (c) $\frac{1}{10N}$ (d) $\frac{1}{N-1}$
- Q 3. The circular scale of a micrometer has 200 divisions and pitch of main scale is 2mm. Find the measured value of thickness of a thin sheet.



- (a) 3.41 mm (b) 6.41 mm
 (c) 3.46 mm (d) 3.51 mm

- Q 4. In a vernier callipers, one main scale division is x cm and n divisions of the vernier scale coincide with $(n-1)$ divisions of the main scale. The least count (in cm) of the callipers is :-
 (a) $\frac{n-1}{n}x$ (b) $\frac{n}{n-1}x$
 (c) $\frac{x}{n}$ (d) $\frac{x}{n-1}$

- Q 5. A screw gauge gives the following reading when used to measure the diameter of a wire.
 Main scale reading : 0 mm.



Answer Key

Q.1 c	Q.2 c	Q.3 b	Q.4 c	Q.5 d
Q.6 a	Q.7 c	Q.8 a	Q.9 b	Q.10 c

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Awesome! **PHYSICSLIVE** code applied



Written Solution

DPP-4 Screw gauge & Vernier calliper

By Physicsaholics Team

Solution: 1

$$2 \text{ MSD} = 1 \text{ mm.}$$

number of divisions

in vernier scale = 50

$$\text{L.C.} = \frac{1 \text{ mm}}{50}$$

$$= 0.02 \text{ mm}$$

$$= 20 \mu\text{m.}$$

Ans. c

Solution: 2

$$\text{given; } N \text{ (VSD)} = (N-1) \text{ MSD}$$

$$1 \text{ Division of Main scale} = 1 \text{ mm}$$

$$\text{So, } L.C. = 1 \text{ MSD} - 1 \text{ VSD}$$

from given equate

$$N \text{ VSD} = N-1 \text{ MSD}$$

$$1 \text{ VSD} = \frac{N-1}{N} \text{ MSD} = \left(1 - \frac{1}{N}\right) \text{ MSD}$$

$$\text{So, } L.C. = 1 \text{ MSD} - 1 \text{ VSD} = 1 \text{ MSD} - \left(1 - \frac{1}{N}\right) \text{ MSD}$$

$$= \frac{1}{N} \text{ MSD} = \frac{1}{N} \times (1 \text{ mm})$$

$$[\because 1 \text{ MSD} = 1 \text{ mm}]$$

$$\text{So, } L.C. = \frac{1}{N} \text{ mm} = \frac{1}{10N} \text{ cm}$$

Ans. c

Solution: 3

$$L.C. = \frac{2\text{mm}}{200} = 0.01\text{mm},$$

Zero error = + 5 division of
vernier scale.

$$\text{Reading} = M.S.R + L.C. \times V.S.R.$$

$$= (3 \times 2\text{mm}) + (0.01\text{mm}) [46 - 5]$$

\therefore 46 division in vernier scale

4 - 5 \rightarrow correction for
zero error.

$$\begin{aligned} \text{Reading} &= 6\text{mm} + 0.01 \times 41 = 6 + 0.041\text{mm} \\ &= 6.041\text{mm}. \end{aligned}$$

Ans. b

Solution: 4

$$1 \text{ MSD} = x \text{ cm,}$$

$$n \text{ VSD} = (n-1) \text{ MSD}$$

$$\therefore 1 \text{ VSD} = \frac{n-1}{n} \text{ MSD}$$

$$L.C = 1 \text{ MSD} - 1 \text{ VSD}$$

$$= 1 \text{ MSD} - \left(\frac{n-1}{n} \right) \text{ MSD}$$

$$= \frac{n - (n-1)}{n} \text{ MSD}$$

$$= \frac{1}{n} \text{ MSD}$$

$$\therefore 1 \text{ MSD} = x \text{ cm,}$$

$$\therefore L.C = \frac{x}{n} \text{ cm,}$$

Ans. c

Solution: 5

$$\text{MSR} = 0 \text{ mm}$$

$$\text{C.S.R} = 52 \text{ divisions}$$

$$\text{L.C.} = \frac{\text{Pitch of M.S.}}{\text{no. of divisions on V.S.}} = \frac{1 \text{ mm}}{100}$$

$$\text{L.C.} = 0.01 \text{ mm}$$

$$\therefore \text{Reading} = \text{MSR} + \text{L.C.} \times \text{C.S.R.}$$

$$= 0 + 0.01 \times 52$$

$$= 0.52 \text{ mm}$$

or

$$0.052 \text{ cm}$$

Ans. d

Solution: 6

In this diagram of
Screw gauge,

$$L.C. = \frac{1 \text{ mm}}{100} = 0.01 \text{ mm}$$

$$\text{Reading} = \text{MSR} + (L.C.) \times \text{VSR}$$

$$= 2 \text{ mm} + (0.01) \times 30 \text{ mm}$$

$$= 2 \text{ mm} + 0.30 \text{ mm}$$

$$= 2.30 \text{ mm}$$

Ans. a

Solution: 7

$$1 \text{ MSD} = 0.1 \text{ cm}$$
$$L.C. = 0.02 \text{ cm}$$

$$\therefore L.C. = 1 \text{ MSD} - 1 \text{ VSD}$$

$$0.02 \text{ cm} = 0.1 \text{ cm} - 1 \text{ VSD}$$

$$1 \text{ VSD} = 0.08 \text{ cm}$$

number of divisions on vernier scale = n

length of V.S. = $1 \text{ VSD} \times \text{no of V.S.D.}$

$$m = 0.08 \times n$$

this equation is satisfied by only one option that is option (c).

$$\text{if } n = 10 ; m = 0.8 \text{ cm} \underline{\underline{\text{Ans}}}$$

Ans. c

Solution: 8

given; $N \text{ MSD} = N + m \text{ VSD}$.

$$\text{L.C.} = \frac{1}{N+m} \text{ MSD} - \frac{1}{N+m} \text{ VSD}$$

$$N \text{ MSD} = N + m \text{ VSD}$$

$$\frac{1}{N+m} \text{ VSD} = \frac{N}{N+m} \text{ MSD}$$

$$\therefore \text{L.C.} = \frac{1}{N+m} \text{ MSD} - \frac{N}{N+m} \text{ MSD}$$

$$= \frac{1 - N}{N+m} \text{ MSD}$$

$$\text{L.C.} = \frac{1}{\frac{N}{m} + 1} \text{ MSD}$$

for min L.C.

denominator, $\left(\frac{N}{m} + 1\right) \Rightarrow \text{max}$,

denominator, $\left(\frac{N}{m} + 1\right) \Rightarrow \text{max}$,

for $\left(\frac{N}{m} + 1\right) \text{max}$,

$m = \text{minimum}$,

$$(m)_{\text{min}} = 1$$

[m can not be zero]

$$m \neq 0$$

\therefore for $m = 0$

$$\text{L.C.} = 0 \text{ for } \text{L.C.} = \frac{m}{N+m}$$

if we do not want zero L.C.
we want finite L.C.

$$\text{so, } m = 1$$

Ans. a

Solution: 9

in 6 rotations = 3 mm,

in 1 rotation = $\frac{1}{2}$ mm,

1 rotation of
Circular Scale = 1 MSD

∴ 1 MSD = $\frac{1}{2}$ mm,

Also no. of divisions = 50
on Vernacular scale

∴ L.C. = $\frac{1 \text{ MSD}}{50} = \frac{1}{50}$ mm

L.C. = $\frac{1}{100}$ mm

L.C. = 0.01 mm,

or

0.001 cm.

Ans. b

Solution: 10

$$L.C. = 0.001 \text{ cm}$$

means, instrument can measure
upto minimum 0.001 cm .

So, 5.320 cm ~~may~~ be measured
can

with this screw gauge,
upto [3 digits after decimal]

Ans. c

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